



KConsult C.I.S.
Reliability Analyses & more

Certificate

No.: 20201011 Rev. 01

Manufacturer: «Prosoft-Systems» Ltd
Volgogradskaya Str., 194a
620102 Yekaterinburg
Russian Federation

ООО «Прософт-Системы»
ул Волгоградская, 194а
620102 г. Екатеринбург
Российская Федерация

Product: Programmable Logic Controller
Контроллер программируемый
логический

Type: REGUL R500S
REGUL R500S

Application: Various

Test Results: The programmable logic controller REGUL R500S (PLC) is recommended as a logic solver for building fault-tolerant Safety Instrumented Systems (SIS) in accordance with the requirements of international standards:

IEC 61508 Part 1 – 7: 2010

IEC 61511 Part 1-3: 2016

IEC 62061:2005+AMD1:2012+AMD2:2015

which are identical to national standards in the Russian Federation:

ГОСТ Р МЭК 61508-2012 Части 1,2,4-7

ГОСТ Р МЭК 61508-2018 Часть 3

ГОСТ Р МЭК 61511-2018 Части 1-3

ГОСТ Р МЭК 62061-2015

The product is qualified for its intended use for

SIL 1-3 / УПБ 1-3

applications.

For detailed results of the assessment refer to Assessment (certifying) Report:
AR20201011 Version 1.0, dated October 10, 2020

Results are summarized on page 2.

Date of Issue:
10.10.2020



Assessor:

Horst Kuntscher
Certified Functional Safety Professional

| | | | |
|------------------------|--|---|-------------|
| Certificate No: | 20201011 | Rev. 01 | Page 2 of 5 |
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| Product: | Programmable Logic Controller PLC | Контроллер программируемый логический | |
| Type: | REGUL R500S | REGUL R500S | |

The PLC comprises:

- safe state of programmable logic controller – de-energized state;
- safety functions with low, high, continuous;
- application of electronic components proven in safe use more than 2 years;
- SIL 3 integrated microcontroller (certified in accordance with IEC 61508: 2010) in central processor modules and in each input and output module to guarantee the validity of data and diagnostic of communication error between modules;
- SIL 3 communication protocol (certified in accordance with IEC 61508: 2010);
- SIL 3 Real-Time operating system (certified in accordance with IEC 61508: 2010);
- 1oo2D channel architecture in each input and output module;
- redundancy of PLC;
- two independent data buses with diagnostic of hardware failures in redundant PLC;
- availability of two field power buses with diagnostic of hardware failures;
- safety programming with limited variability language – FBD in Epsilon LD development environment

PLC REGUL R500S consists of input modules, central processor modules, output modules as listed in Table 1.

| Type of module | Identification of module |
|--------------------------|--------------------------|
| Central Processor Module | R500S CU 00 821 |
| | R500S CU 00 831 |
| Digital Input Module | R500S DI 16 831 |
| | R500S DI 28 811 |
| Analog Input Module | R500S AI 04 841 |
| | R500S AI 04 861 |
| | R500S AI 08 851 |
| | R500S AI 08 881 |
| Digital Output Module | R500S DO 16 811 |
| | R500S DO 08 821 |

Table 1: REGUL R500S modules

Version of Embedded software of Central Processor Module RegulSRTS is 2.0.0.0.

| | | | |
|------------------------|--|---|-------------|
| Certificate No: | 20201011 | Rev. 01 | Page 3 of 5 |
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Summary of test results:

| Module REGUL R500S | $\lambda_{DU},$ $\times 10^{-9} 1/h$ | $\lambda_{DD},$ $\times 10^{-9} 1/h$ | $\lambda_{SU},$ $\times 10^{-9} 1/h$ | $\lambda_{SD},$ $\times 10^{-9} 1/h$ | PFH, $\times 10^{-9} 1/h$ | PFDavg, $\times 10^{-4} 1/year$ (TI=5 years) | MTBF _D ¹⁾ , $\times 10^8 h$ |
|-----------------------|---|---|---|---|------------------------------|--|--|
| CU 00 821 | 0,0482 | 0,530 | 1210 | 2200 | 0,578 | 0,011 | 17,3 |
| CU 00 831 | 0,0482 | 0,570 | 1210 | 2250 | 0,6182 | 0,011 | 16,18 |
| DI 16 831 | 3,04 | 30,500 | 1840 | 943 | 33,54 | 0,666 | 0,3 |
| DI 28 811 | 3,24 | 30,400 | 1860 | 899 | 33,64 | 0,710 | 0,3 |
| AI 04 841 | 2,11 | 22,800 | 2170 | 1170 | 24,91 | 0,462 | 0,4 |
| AI 04 861 | 2,11 | 22,800 | 2170 | 1170 | 24,91 | 0,462 | 0,4 |
| AI 08 851 | 2,28 | 22,600 | 2340 | 1150 | 24,88 | 0,499 | 0,4 |
| AI 08 881 | 2,41 | 25,100 | 2380 | 1160 | 27,51 | 0,528 | 0,36 |
| DO 16 811 | 3,18 | 30,300 | 1330 | 1400 | 33,48 | 0,696 | 0,3 |
| DO 08 821 | 3,72 | 39,500 | 1100 | 1670 | 43,22 | 0,815 | 0,23 |

Notes:
1) MTBF_D – Mean time between dangerous failures

Table 2: Modules failure rate data

| | | | |
|------------------------|--|---|-------------|
| Certificate No: | 20201011 | Rev. 01 | Page 4 of 5 |
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| Product: | Programmable Logic Controller PLC | Контроллер программируемый логический | |
| Type: | REGUL R500S | REGUL R500S | |

| Input Module | Central Processor Module | Digital Output Module | PFH ×10-9 1/h | PFD _{avg} (10-4/year) (TI=5 years) |
|--------------|--------------------------|-----------------------|---------------------|--|
| AI 04 841 | CU 00 821 | DO 08 821 | 68,708 | 1,287 |
| | | DO 16 811 | 58,968 | 1,169 |
| | CU 00 831 | DO 08 821 | 68,708 | 1,287 |
| | | DO 16 811 | 59,008 | 1,169 |
| AI 04 861 | CU 00 821 | DO 08 821 | 68,708 | 1,287 |
| | | DO 16 811 | 58,968 | 1,169 |
| | CU 00 831 | DO 08 821 | 68,748 | 1,287 |
| | | DO 16 811 | 59,008 | 1,169 |
| AI 08 851 | CU 00 821 | DO 08 821 | 68,678 | 1,325 |
| | | DO 16 811 | 58,938 | 1,206 |
| | CU 00 831 | DO 08 821 | 68,718 | 1,325 |
| | | DO 16 811 | 58,978 | 1,206 |
| AI 08 881 | CU 00 821 | DO 08 821 | 71,308 | 1,353 |
| | | DO 16 811 | 61,568 | 1,235 |
| | CU 00 831 | DO 08 821 | 71,348 | 1,353 |
| | | DO 16 811 | 61,608 | 1,235 |
| DI 16 831 | CU 00 821 | DO 08 821 | 77,338 | 1,491 |
| | | DO 16 811 | 67,598 | 1,373 |
| | CU 00 831 | DO 08 821 | 77,378 | 1,491 |
| | | DO 16 811 | 67,638 | 1,373 |
| DI 28 811 | CU 00 821 | DO 08 821 | 77,438 | 1,535 |
| | | DO 16 811 | 67,698 | 1,417 |
| | CU 00 831 | DO 08 821 | 77,478 | 1,535 |
| | | DO 16 811 | 77,478 | 1,535 |

Table 3: PFH and PFD_{avg} values of one channel of PLC configuration

| | | | |
|------------------------|--|---|-------------|
| Certificate No: | 20201011 | Rev. 01 | Page 5 of 5 |
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| Type: | REGUL R500S | REGUL R500S | |

| Input module | PFH (1oo3D) $\times 10^{-9}$ 1/h | PFH (1oo2D) $\times 10^{-9}$ 1/h | PFH (2oo2D) $\times 10^{-9}$ 1/h | PFH (2oo3D) $\times 10^{-9}$ 1/h | PFDavg (1oo3D) (10^{-4} /year) (TI=5 years) | PFDavg (1oo2D) (10^{-4} /year) (TI=5 years) | PFDavg (2oo2D) (10^{-4} /year) (TI=5 years) | PFDavg (2oo3D) (10^{-4} /year) (TI=5 years) |
|--------------|--|--|--|--|--|--|--|--|
| AI 04 841 | 0,021 | 0,48 | 4,22 | 0,022 | 0,0046 | 0,0048 | 0,92 | 0,0047 |
| AI 04 861 | 0,021 | 0,48 | 4,22 | 0,022 | 0,0046 | 0,0048 | 0,92 | 0,0047 |
| AI 08 851 | 0,023 | 0,48 | 4,56 | 0,023 | 0,005 | 0,0052 | 1 | 0,0051 |
| AI 08 881 | 0,024 | 0,53 | 4,82 | 0,025 | 0,0053 | 0,0056 | 1,06 | 0,0054 |
| DI 16 831 | 0,03 | 0,64 | 6,08 | 0,032 | 0,0067 | 0,0072 | 1,33 | 0,0068 |
| DI 28 811 | 0,032 | 0,64 | 6,48 | 0,034 | 0,0071 | 0,0077 | 1,42 | 0,0069 |

Table 4 – Redundancy of input modules

| Central processor module | PFH (1oo2D) $\times 10^{-9}$ 1/h | PFH (2oo2D) $\times 10^{-9}$ 1/h | PFDavg (1oo2D) (10^{-4} /year) (TI=5 years) | PFDavg (2oo2D) (10^{-4} /year) (TI=5 years) |
|--------------------------|--|--|--|--|
| CU 00 821 | 0,83 | 0,097 | 0,00011 | 0,021 |
| CU 00 831 | 0,64 | 0,097 | 0,00011 | 0,021 |

Table 5 – Redundancy of central processor modules

| Output module | PFH (2oo2D) $\times 10^{-9}$ 1/h | PFH (1oo2D) $\times 10^{-9}$ 1/h | PFH (1oo3D) $\times 10^{-9}$ 1/h | PFDavg (2oo2D) (10^{-4} /year) (TI=5 years) | PFDavg (1oo2D) (10^{-4} /year) (TI=5 years) | PFDavg (1oo3D) (10^{-4} /year) (TI=5 years) |
|---------------|--|--|--|--|--|--|
| DO 08 821 | 7,44 | 0,83 | 0,037 | 1,63 | 0,0087 | 0,0081 |
| DO 16 811 | 6,36 | 0,64 | 0,032 | 1,39 | 0,0074 | 0,007 |

Table 6 – Redundancy of output modules